

**Product Description**

EL-Lene H2001WC is a black bimodal high density polyethylene compound for jacketing in fiber optic and power cable applications. It contains well-dispersed carbon black of nominal particle size less than 20 nanometer to provide excellent weathering resistance and UV resistance.

**Typical Application**

- Jacketing of fiber optical cables
- Jacketing of power cables

**Product Characteristics**

- Excellent ESCR
- High Mechanical Properties
- High Speed Extrusion

**International specification**

- ASTM D 1248 Type III, Class C, Category 5, Grade J5, E9, W8 \*
- ISO 1872-PE, KCHL, 50-D001 \*
- BS 6234 : Type H03C, TS2 \*
- IEC 60502, IEC 60840 \*\*
- IEC 60708, IEC 60794 \*\*

\* EL-Lene H2001WC meets the following raw materials specifications.

\*\* Cable jacketed with EL-Lene H2001WC using sound commercial extrusion practices and testing procedures, should meet the following cable specifications.

**Physical properties**

Property	Test Method	Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190°C, 2.16 kg	0.13	g /10 min
Density (Base resin)	ASTM D 1505	0.952	g / cm <sup>3</sup>
Density (Compound)	ASTM D 1505	0.963	g / cm <sup>3</sup>
Tensile Strength at Yield	ASTM D 638 @ Crosshead speed 50 mm/min	24	MPa
Tensile Strength at Break	ASTM D 638 @ Crosshead speed 50 mm/min	34	MPa
Elongation at Break	ASTM D 638 @ Crosshead speed 50 mm/min	840	%
Flexural Modulus	ASTM D 790	1000	MPa
Notched Izod Impact	ASTM D 256 @ 23°C	21	kg .cm/cm
Hardness	ASTM D 2240	63	Shore D
ESCR ( 50°C, 25% Igalpal, F0 )	ASTM D 1693	>10,000	hrs
Brittleness Temperature	ASTM D 746	<-75	°C
Carbon Black Content	ASTM D 4218	2.5	% wt
Oxidation Induction Time	ASTM D 3895 @ 200°C	>70	min
Dielectric Constant, 1 MHz	ASTM D 1531	2.564	-
Dissipation Factor, 1 MHz	ASTM D 1531	0.005	-
DC Volume Resistivity	ASTM D 257	10 <sup>16</sup>	ohm.cm
Dielectric Strength	ASTM D 149	20	kV/mm

**Processing Guidelines**

For extrusion of EL-Lene H2001WC, it is recommended to use with the screw giving good homogenisation without excessive shear. Standard PE screws have proven satisfactorily which provide good results. EL-Lene H2001WC, as normal carbon black compound product, is recommended to have proper drying before using in order to acquire good product performance. For normal extrusion equipments, recommended melt temperature is 190 - 220°C and suitable drying condition is 80 - 95°C for 1 - 2 hours.

**Product Technical Assistance**

For technical assistance or further information on this product or any other SCG Chemicals' products, please contact your SCG Chemicals technical service at the address or telephone number as specified below.

**Product Available Form**

- Black pellet

**Product Packaging**

- 25 kg loose bag, 25 kg bag on pallet
- 750 kg big bag

SCG Plastics Company Limited / SCG Performance Chemicals Company Limited

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### Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

### Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

### Recycling


- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

### Related Documents

- The latest version of this document will be available at our website, [www.chemicals.scg.co.th](http://www.chemicals.scg.co.th), or can be obtained from the SCG Plastics/SCG Performance Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
  - Material Safety Data Sheet

### Disclaimer

- The product can be used only for the application as specified hereabove.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.
- We make no warranties which extend beyond the description contained herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.
- No liability can be accepted in respect of the use of our products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

EL-Lene™ EL-Pro™ EL-Wax™  are registered trademarks of SCG Chemicals, Thailand.

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